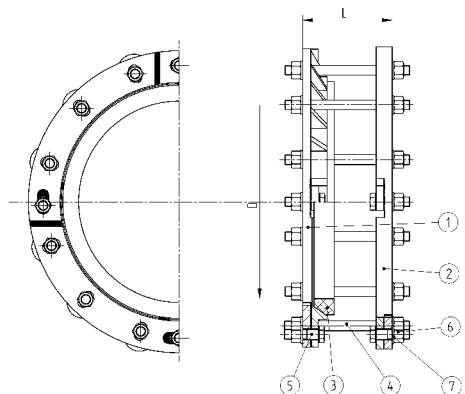


## STOP CLAMPS

For simple socket repairing

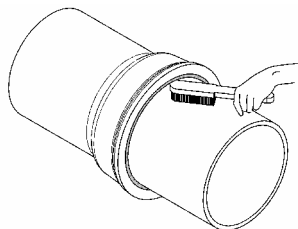


- 1 - Ductile iron ring for gasket
- 2 - Ductile iron ring
- 3 - Rubber seal gasket
- 4 - Hot deep galvanized tie rods (stainless steel as option)
- 5 - Hot deep galvanized bolts (stainless steel as option)
- 6 - Hot deep galvanized nuts (stainless steel as option)
- 7 - Hot deep galvanized washers (stainless steel as option)

D – Outside diameter of pipe

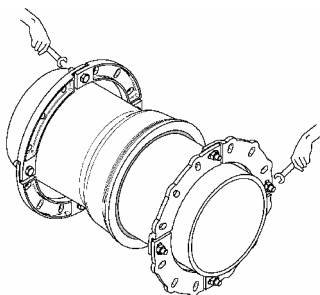
## INSTALLATION INSTRUCTION

1



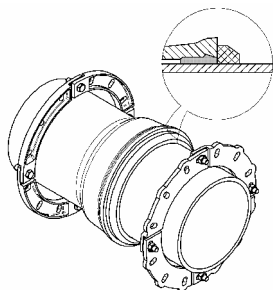
Check the size of pipe to make sure that you are using correct size clamp. Clean the pipe surface around the bell joint.

2



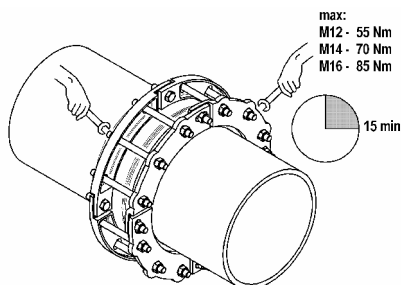
Interlock clamp section around spigot and bell side as shown on picture.

3



Install the gasket around pipe, flat side facing to the bell. The ends of gasket should lock together, extension pieces cut away.

4



max:  
M12 - 55 Nm  
M14 - 70 Nm  
M16 - 85 Nm

15 min

Slide the studs between the bell side and spigot side tighten the nuts with torque up to recommended value. After 15 min. recheck torque.